

Date: Thursday, 3/2/2006 3:07:40 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: KEYS, KEY CHAIN
Job Number	: 26031		
Estimate Number	: 10995		
P.O. Number	: N/A	Part Number	: D2589
This Issue	: 3/2/2006 S.O. No. : N/A	Drawing Number	: D2589 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 3/22/2006 Qty: 100 Um: Each
Checked & Approved By	: 06.03.02		
Comment	: Est. B 99.04.23 Re-format DM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2505350	Keys, Key Chain
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)  
 Keys, Key Chain

Pick:

Qty	Part Number	Description	Batch
1	D2505-350	Key Chain	B26057

70mex

B26045

28mex

(95)

2.0	C23225	DOOR LATCH
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 200.0000 Each(s)  
 DOOR LATCH

Pick:

Qty	Part Number	Description	Batch
2	Keys from C2-32-25	Latch	N/A

(190)

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

0206/03/21

(95)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 50

06/03/21

(95mex)

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

06/03/23

(95)

06.03.22

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/03/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

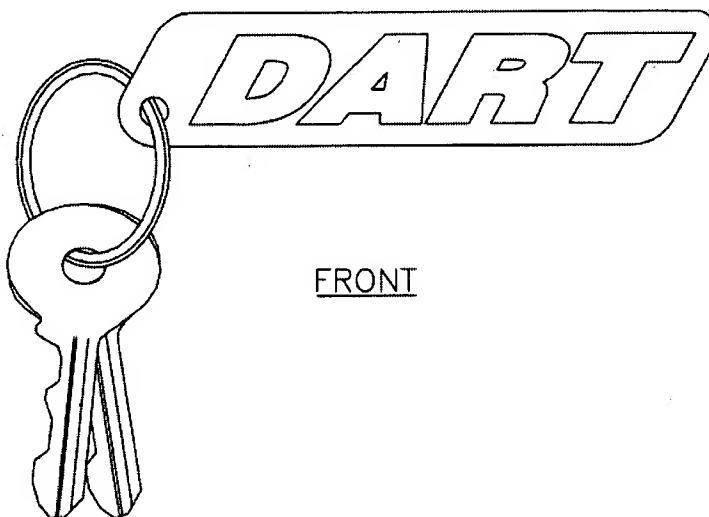
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

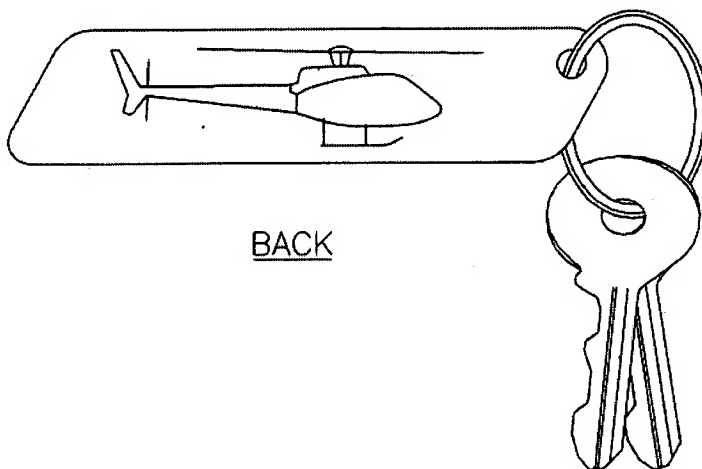


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

RELEASED  
00.09.12



FRONT



BACK

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NO. 26031

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